Minnesota

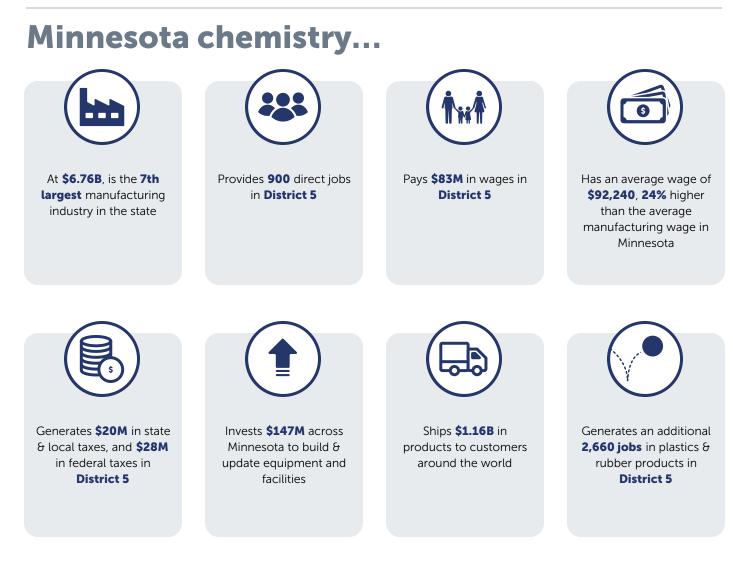
DISTRICT 5

GLOBAL CHALLENGES, CHEMISTRY SOLUTIONS

Chemistry is essential to the U.S. economy and plays a vital role in driving innovations that make our world safer, more sustainable and more productive.

- Chemistry supports over 25% of the U.S. GDP and 10% of U.S. goods exports a \$639 billion enterprise.
- 555,000 skilled American jobs are provided by the business of chemistry.
- The U.S. is the 2nd largest global producer, providing 11% of the world's chemicals.









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